# Qualification Title: GQA Level 3 NVQ Certificate In Carton Manufacture

# Qualification Number: 600/5452/9

# Welsh Qualification Number: C00/1244/4

# Qualification Specification

# Who is this qualification for?

This qualification is aimed at those who undertake activities in the carton manufacturing working environment.

The standards cover the most important aspects of the job. This qualification is at Level 3, although some units may be at different levels. Level 3 qualifications are primarily aimed at those who are fully trained and experienced in a wide range of roles that may involve decision making, quality checks, supervising and supporting others.

Candidates for this qualification will need to contribute to Company objectives, follow health and safety and environmental guidelines and have an understanding of the activities within the Organisation as a whole in addition to the specific duties involved in their job role.

In this qualification there is also the opportunity for making contributions to improvements in the performance of individuals, and in working practices and procedures. Candidates may also work closely with internal and external customers and have well-developed knowledge of the organisation worked for and their industry.

# Entry requirements

There are no formal entry requirements for learners undertaking this qualification. However, centres must ensure that learners have the potential and opportunity to gain the qualification successfully.

# Qualification support

This qualification has been designed and developed by GQA Qualifications with the support of

# Regulatory information

|  |  |
| --- | --- |
| Countries offered in: | England, Northern Ireland, Wales |
| Qualification type: | Occupational Qualification |
| Subject/sector areas | Manufacturing technologies |
| Qualification operational start date: | 01-Jun-2012 |
| Qualification review date: |  |
| Applicable age ranges (years): | 16-18, 19+ |

# Further information

Further information about this qualification can be obtained from: [www.gqaqualifications.com/qualifications](http://www.gqaqualifications.com/qualifications)

You can also contact GQA Qualifications directly at:

GQA Qualifications Ltd, Unit 1, Provincial House, Sheffield S4 7WW.

Tel 01142 720033, email to info@gqaqualifications.com

# Qualification achievement

Candidates must achieve all of the mandatory units, which have a total credit value of 22, plus a minimum of 7 credits from optional units Group B and a further 4 credits from optional units Group C. This gives the qualification a minimum credit value of 33 credits..

GQA qualifications are made up of units that have a credit value or credits. These credits must be achieved in the correct combination of mandatory and optional units. Qualifications are now required to indicate the total qualification time (TQT), this is to show the typical time it will take someone to attain the required skills and knowledge to meet the qualification criteria.

The units of assessment set out learning outcomes which describe what learners need to be able to do and understand. The learning outcomes are defined by assessment criteria which are used to assess competence, expressed as skills achieved and learned knowledge and understanding, to achieve the units. Achievement of the mandatory unit and optional units will mean the qualification has been completed and will be subject to approval of a claim for certification. GQA Qualifications will issue a certificate complete with the learner’s name, the qualification and unit titles and the credits achieved.

# Qualification Structure

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| --- | --- | --- | --- | --- |
| **Qualification Title:** | | GQA Level 3 NVQ Certificate In Carton Manufacture | | |
| **Qualification Number (QAN):** | | 600/5452/9 | | |
| **Welsh Qualification Number:** | | C00/1244/4 | | |
| **Total Credits:** | | 33 | | |
| **Total Qualification Time (TQT):** | | 330 | | |
| **Guided Learning Hours (GLH):** | | 134 | | |
| Candidates must achieve all of the mandatory units plus a minimum of 7 credits from optional units Group B and a further 4 credits from optional units Group C.. | | | | |
| **Mandatory units** | | | | |
| **Unit number** | **Title** | | **Level** | **Credit** |
| K/601/9395 | Maintain print equipment in working order | | 3 | 8 |
| L/601/9390 | Promote and maintain health and safety in a print related working environment | | 3 | 4 |
| D/601/9393 | Contribute to improving the effectiveness of the print organisation | | 3 | 5 |
| J/502/8501 | Plan work to meet production requirements | | 3 | 4 |
| A/503/9012 | Environmental issues in the carton manufacturing working environment | | 2 | 3 |
| **Optional Units Group B** | | | | |
| K/502/8586 | Manage cutting and creasing machinery | | 3 | 9 |
| L/502/8581 | Manage carton enhancing machinery | | 3 | 7 |
| F/503/9013 | Manage gluing and finishing machinery | | 3 | 9 |
| L/503/9015 | Produce dies and tooling for use in carton manufacture | | 3 | 7 |
| Y/503/9048 | Produce CAD, carton design or sample making | | 3 | 7 |
| **Optional Units Group C** | | | | |
| K/503/6185 | Monitor and develop individual staff to improve performance and efficiency | | 3 | 8 |
| L/502/8645 | Improve practice through the use of resources, communication and working relationships in the processing and manufacturing industries | | 3 | 5 |
| H/503/4094 | CPD as a self development tool | | 3 | 4 |
| J/503/4136 | Supervising others | | 3 | 6 |

# Assessment

The qualification must be assessed using the following assessment method:

* Coursework,
* E-assessment,
* Portfolio of Evidence

Learners are required to achieve all learning outcomes within units of assessment. All assessment is subject to internal quality assurance within approved centres providing this qualification. External quality assurance of assessment and internal quality assurance within approved centres is provided by GQA Qualifications.